



2017-2020 RZR TURBO CLUTCH REBUILD PARTS

Thank you for purchasing your RZR Turbo clutch rebuild parts from AA! This kit was made from extremely high grade plastic that greatly resists wear and has great impact strength. We went above and beyond to make improvements on each wearable item. To be more broad, these instructions cover how to install all 3 different wearable clutch items (9 items total), but will be included if you only purchased 1 item. Instructions are a quick guide to installation and would assume you'd already have the plastic clutch cover removed. For more in depth procedures, see your service manual.

Secondary Helix Buttons

Step 1: Remove your secondary clutch with a 15mm impact. 2016-18 models may need to pull the belt/snap ring first.

Step 2: Pull the outer and inner half of the clutch off. The buttons are on the inner half.

Step 3: The 3 bolt spring plate has pressure under it, use a spring compressor to hold pressure, then remove the 3 T30 torx bolts, then the cover, helix, limiter, and spring.

Step 4: Remove the T25 bolts holding the buttons in place, then replace the buttons (ours will snap into place, tighter than OEM) making sure to use blue loctite on the torx bolts (35in-lbs)

Step 5: Install your spring/limiter/helix/helix plate with your spring compressor back into the clutch. (T30 helix plate bolts torque to 12ft-lbs)

Step 6: Install both clutch halves and the belt

Secondary Clutch Sliders

Step 1: Remove your secondary clutch with a 15mm impact. 2016-18 models may need to pull the belt/snap ring first.

Step 2: Pull the outer half of the clutch off and locate the secondary sliders

Step 3: Remove the T25 bolts holding the sliders in place, then replace the sliders making sure to use blue loctite on the torx bolts (35in-lbs)

Step 4. Re-install outer half of clutch, belt, and other components necessary.

Primary Sliders - this can be done with the clutch still on the RZR.

Step 1: Remove your clutch cover, then remove the 6 bolts holding the spring cover in place

Step 2: Remove the stainless slider shims from the clutch (removed in image already)

Step 3: Use a screwdriver on each side of the plastic slider to pop them up and out.

Step 4: Install the 3 AA primary sliders by pulling them apart and pushing over the spider until they clip in

Step 5: Install your spring, limiter, and cover (torque the bolts to 9ft-lbs)