



# RZR PRO R 4 CYLINDER PRIMARY CLUTCH LIMITER

Thank you for purchasing your primary clutch limiter from AA! This limiter fits P90X primary clutches 2022+ RZR Pro R 4 Cylinder model. This is designed to stop the clutch from over shifting which can cause belt slip and many other clutch/belt issues as well as power loss. The OEM limiter is only .050" where ours is roughly .090". Below are instructions on how to install your clutch limiter.

- First remove your seats and rear panels using the quick turn fasteners. 2 fasteners are also located in the center console.
- Next remove the plastic clutch cover using a 10mm wrench and loosening the bottom quick turn fasteners
- Using an impact wrench, remove the primary clutch torx bolt. You may have to lift or strap the suspension and use a few extensions to get at the torx primary bolt.
- Remove the 6 bolts holding the spring cover and spring in place which will gain access to the center shaft like shown below
- Remove the center shaft, it has an o-ring on it to hold it in place better, but should pull out easily.
- Notice on the bottom you have a spring washer and another black washer under it. We are keeping the spring washer in place, but removing the black flat washer and replacing the flat washer with our AA limiter washer.
- Note the image shows a silver washer but depending on suppliers, is usually black/darker in color
- Assemble the clutch and make sure the spring washer is orientated correctly.
- Torque the primary clutch bolt to 140ft-lbs
- Install the cover and all other parts like factory and go ride!

