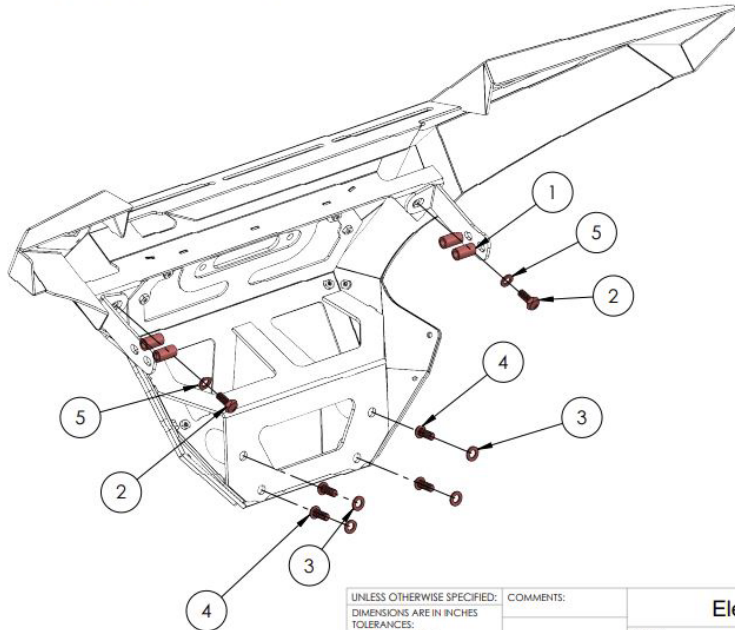


EOD Expedition Volt Front Bumper

P/N- FWB620001

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	92871A363	Spacers	4
2	94863A210	M10 x 25mm Hex Head Screw	2
3	91166A280	Washers	6
4	90991A211	M10 x 25mm Button Head Torx Screws	4



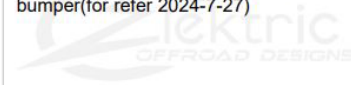
PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL $\pm .005$
 ANGULAR:
 MACH \pm
 BEND \pm
 INTERPRET GEOMETRIC TOLERANCING PER:
 MATERIAL:
 FINISH:
 DO NOT SCALE DRAWING

COMMENTS:

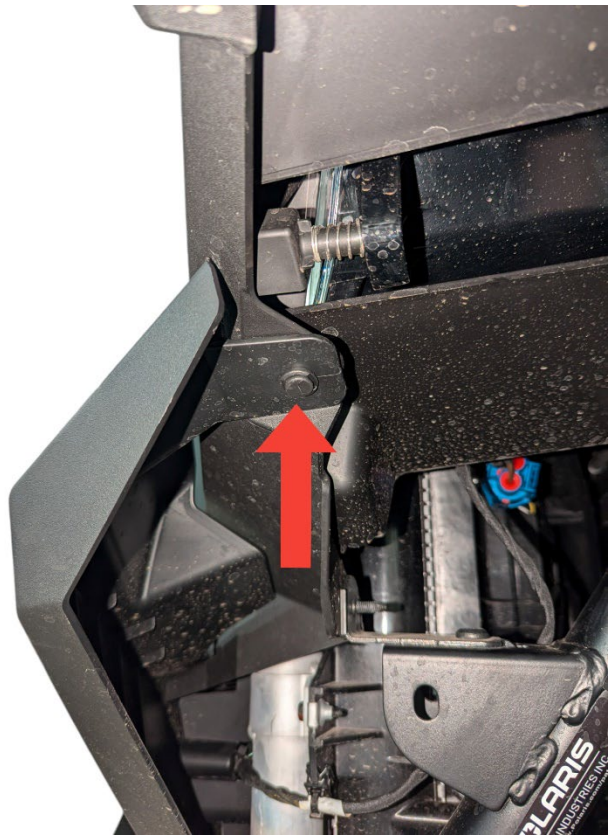
Elektric Offroad Designs

TITLE:
 FWB620001 EOD Expedition VOLT front bumper(for refer 2024-7-27)

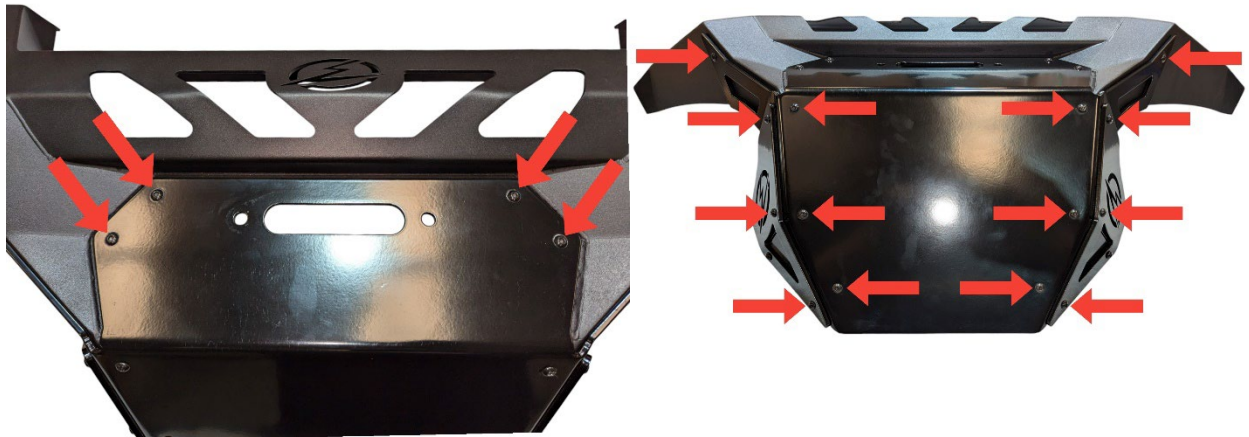


Part No.

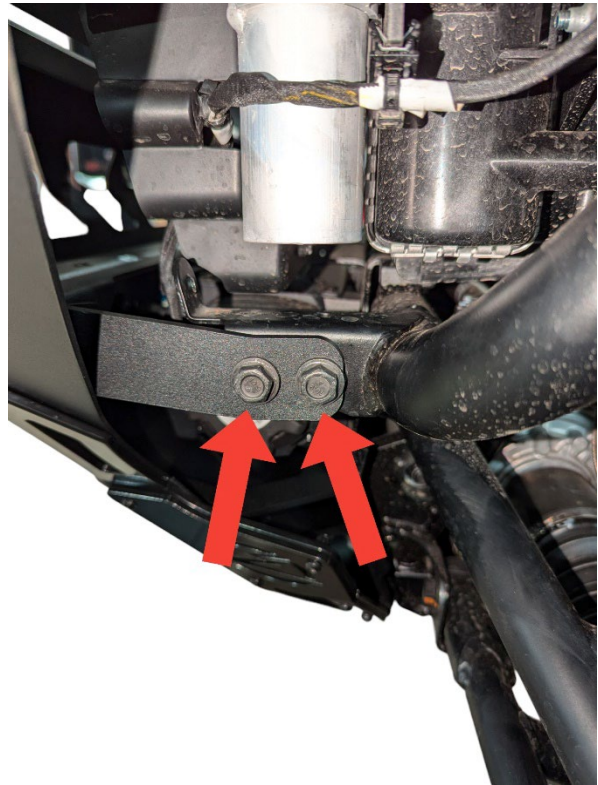
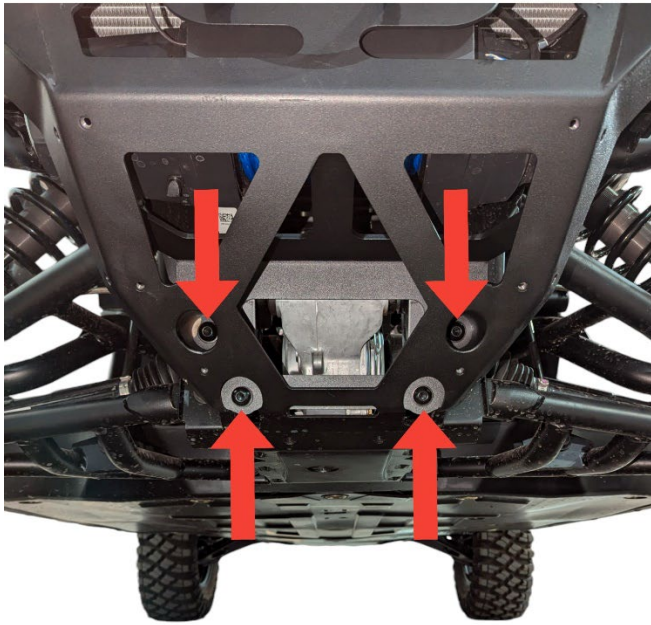
SHEET 1 OF 2



- With 15mm tools remove the front bumper structure by removing the 4 bolts on top and the 2 lower bolts then sliding the whole assembly away from the vehicle. Next remove the plastic bumper trim by taking out the 2 outer plastic push rivets and the 2x T40 torx bolts on the lower outer sections.



- Pull a few feet of rope and then remove winch hook and rubber bumper switch if equipped, remove the skid plate from the EOD bumper by removing the hex drive hardware with arrows pointing to them and loosely mount the supplied upper brackets to the bumper with the offset towards the bottom of the bumper.



- While holding the bumper up near the vehicle, feed the rope through where the fairlead is going to mount on the bumper and then using the supplied button head hex drive bolts loosely install them into the 4 lower mounting holes on the EOD bumper as shown and into the vehicle's hardware on the frame. Now install the 4 upper bolts through the bracket bolted to the bumper in the previous step and into the upper mounting point where the factory bumper was removed from. Align the bumper to the vehicle and then tighten the upper brackets then lower hardware. Any lighting being installed is recommended to be completed at this time because of the greater access before the skid plate gets mounted.



- Next bolt the fairlead to the skid plate and tighten down, feed the winch rope through the fairlead on the skid plate from the back side and then loosely mount the skid plate to the bumper starting with the upper 4 bolts near the fairlead area. Install the remaining skid plate hardware loosely before performing a final torque of everything starting from the top fairlead area.



- Lastly mount the winch hook to the rope and pull in the slack created earlier, perform a final check over of all the work completed and enjoy another great product from Elektrik Offroad Designs!

*Products in photos may slightly differ on production models