

# EOD Expedition ADV Volt Rear Bumper

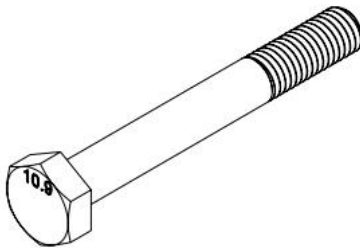
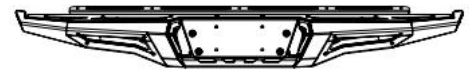
## P/N- RRB620002

### EOD Expedition ADV VOLT rear bumper

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Hardware Callout

Hardware/mounting brackets:



2x M10 x 1.5 x 80 hex bolt



12x 3/8" washer



2x M10 x 1.5 nylon nut



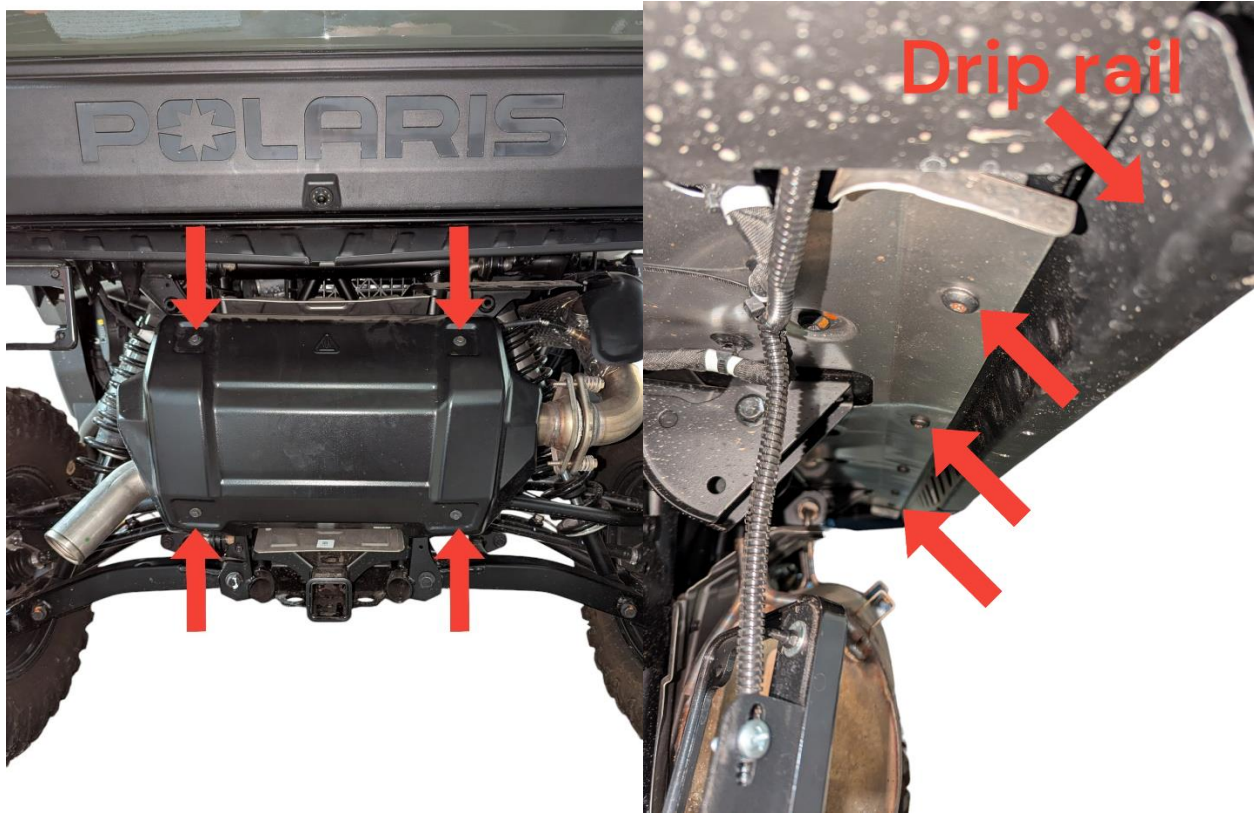
4x 10mm washer



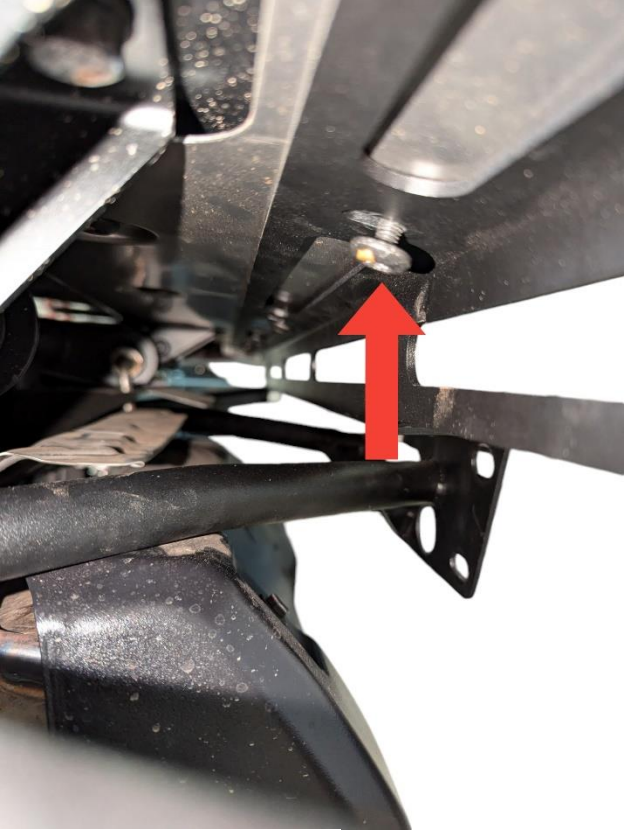
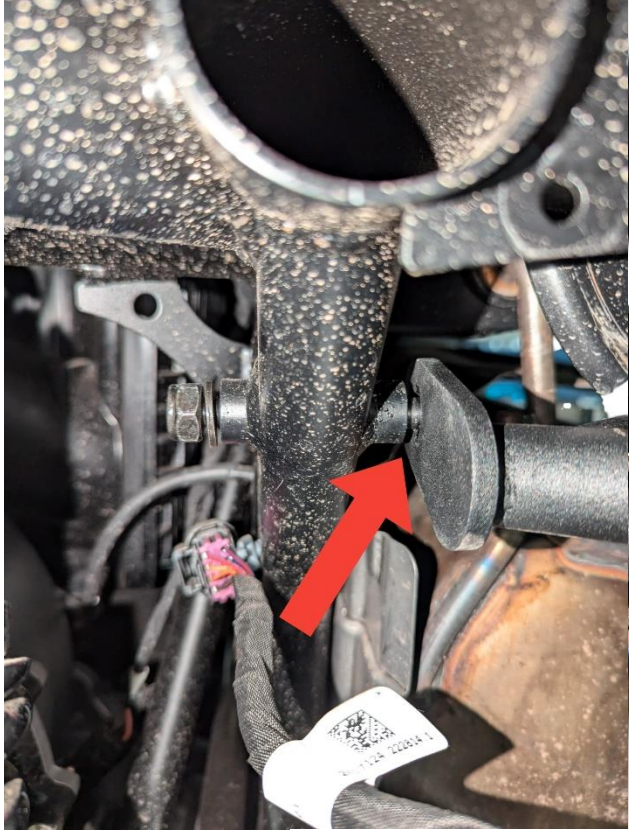
6x 3/8-16 x 1.125" button head bolt



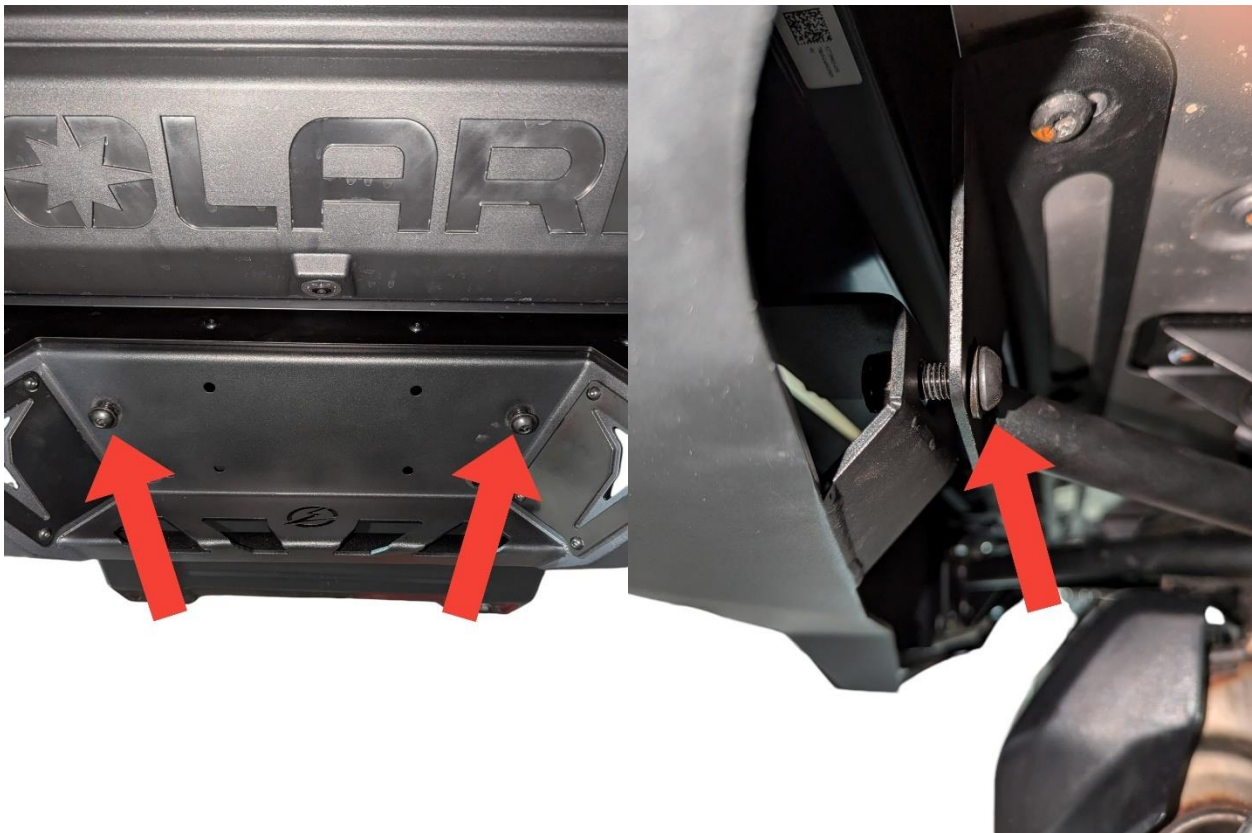
6x 3/8-16 nylon nut



- Remove the 4x 10mm bolts that secure the heat shield to the muffler and set aside, remove the 5x T30 torx from the rear underside of the vehicles bed and then slide out and remove the drip rail that is mounted underneath, the rail will not be used with the EOD bumper.



- On the rear section of the frame in the wheel well area you will see tubes that are welded through the frame, this will be the outer mounting points for the bumper. Locate the inner bumper structure and carefully hold it up into the area shown in the picture and install the 2x hex bolts to the outside mounting points and using 17mm tools snug up enough to hold it up while still allowing movement. Once the outer bolts are snug grab the 5x factory torx bolts removed earlier and mount them through the EOD structures holes and back into the factory locations. Once all the hardware is started, tighten the outer bolts first to pull the structure to the frame and then tighten the torx bolts from the center out next.



- Next set the outer bumper over the inner structure and then start the outer upper hex drive bolts in the license plate area with a 6mm hex tool and 17mm wrench to allow the bumper to sit on its own. From there install the lower inner and the 2x bolts that are on the outside in the wheel well area, once all the hardware is started you will need to align and level the bumper to the vehicles body and then tighten everything down starting with the inner bolts and working outward. Pay attention to

the camera on the tailgate and how far it sweeps down when it is opened, take this into account when aligning it to the vehicle.



- Perform a final check over of all the work completed and enjoy another great product from Elektric Offroad Designs!