



2021+ P90X HD SECONDARY ROLLER KIT

Thank you for purchasing your clutch roller kit from AA! These rollers fit 2021+ Pro XP models, 2021RZR Turbo/Turbo S, & 2021+ Ranger 1000 DOHC. These rollers do NOT fit 2020 Pro XP, 2018-2020 Ranger P90X, or Pro R 4 Cylinder models with the e-clip holding the roller on

- Remove the plastic outer clutch cover from your UTV (8mm bolts, hose clamps)
- Remove the 10mm bolt holding the secondary clutch on the shaft ****MAKE SURE not to lose the alignment shims/washer on the bolt****
- Remove the outer half of the clutch where the rollers are installed and bring it to the bench
- Remove the belt
- Use a pry-bar to pop the rollers off the roller pins (some may simply fall off if the locking tabs are gone)
- Use a pry-bar as shown to install the new AA rollers on the roller pins (they go on somewhat tough)
- Install the outer half of the secondary back on the vehicle and torque to 25ft-lbs
- Install your belt by opening the secondary clutch with the 1/4-20 belt removal tool
- Install your outer clutch cover & ducting
- Go ride!

